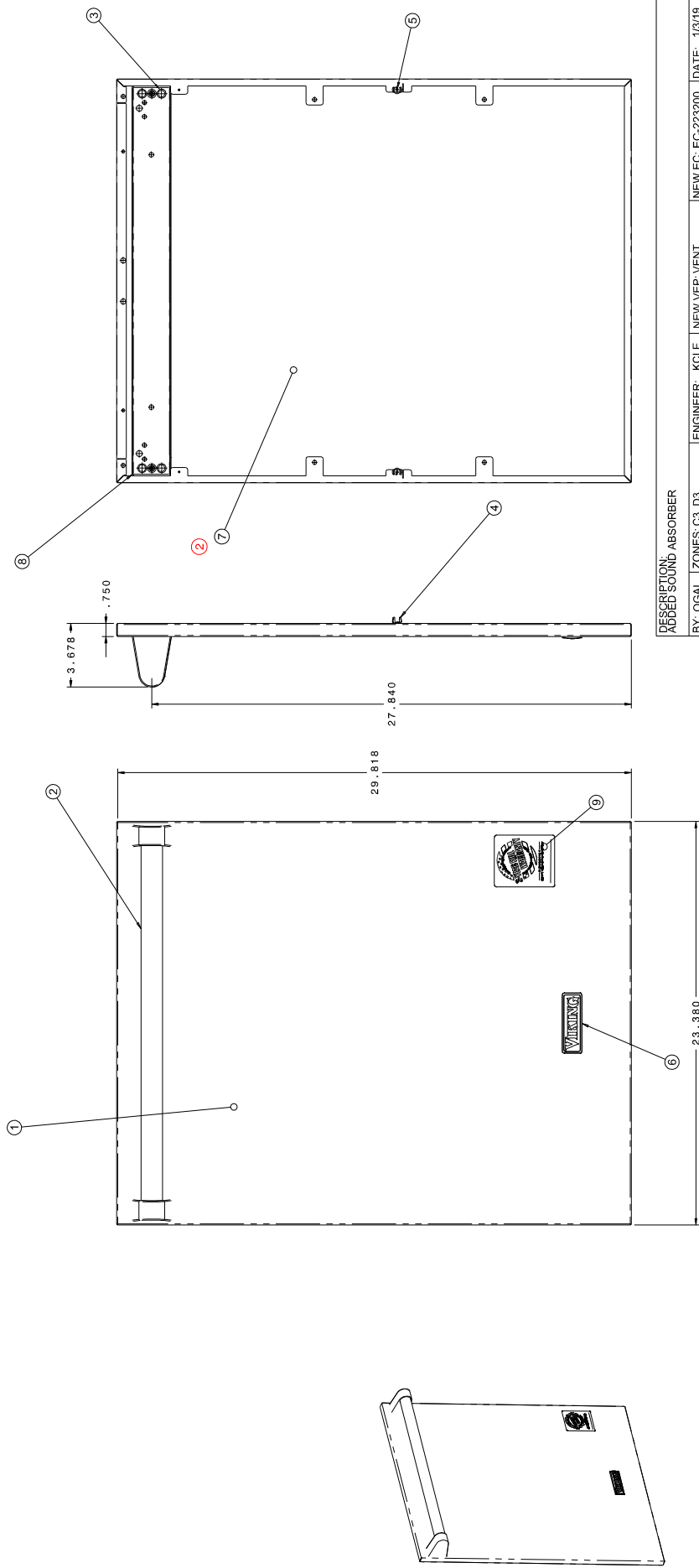


NOTES:

- COMPONENTS MUST COMPLY WITH VIKING REQUIREMENTS AS SPECIFIED IN THE VIKING SUPPLIER QUALITY MANUAL (VSQM.)
- GENERAL APPLICATION SCREWS (NO SPECIFIC TORQUE REQUIREMENT) SHOULD BE TIGHTENED UNTIL SECURELY SEATED WITHOUT STRIPPING. TARGET TORQUE FOR GENERAL APPLICATION SCREWS ARE:  
 #6 SCREW = 10 IN-LBS  
 #8 SCREW = 10 IN-LBS  
 #10 SCREW = 18 IN-LBS

Bill of Material: 070570-000

Number	Part Number	Description	Quantity
1	068925-000	PANEL, DOOR, PRO, SS	1
2	034824-000	HANDLE, PANEL, ASM	1
3	PD010019	1/4 - 20 x 3/8 HEX WASHER SERATED	4
4	PD030178	CLIP, DOOR, SKIN, LOCATING	2
5	PD020249	FASTENER, SCREW, #8-18 X 0.375, ZINC, B. PAN, TORX	2
6	062341-000	NAMEPLATE, VIKING, 3.500", W/LOC PINS	1
7	036741-000	ABSORBER, SOUND, DOOR SKIN	1
8	034986-000	BRACE, HDL, DOOR, SKIN	1
9	052347-000	LABEL, WARRANTY, 2-YEAR, MADE IN GREENWOOD	1



DESCRIPTION: ADDED SOUND ABSORBER

BY: OGAI | ZONES: C3, D3 | ENGINEER: KCLE | NEW VEP: VENT | NEW EC: EC-223200 | DATE: 11/20/18  
 THIS DOCUMENT IS CONFIDENTIAL PROPERTY OF VIKING RANGE, LLC. DETAILS CONTAINED HEREON ARE FOR THE USE OF THE CUSTOMER ONLY AND ARE NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY PURPOSE WITHOUT THE WRITTEN CONSENT OF VIKING RANGE, LLC. THIS DOCUMENT OR ANY COPIES SHALL BE RETURNED UPON WRITTEN REQUEST. THIS DRAWING IS NOT TO SCALE UNLESS OTHERWISE SPECIFIED.



ALL DIMENSIONS IN INCHES  
 TOLERANCES  
 FRAC. .XXX DEC. ANGLES ±1.0°  
 ±1/64 ±.015 ±1.0°  
 (UNLESS OTHERWISE SPECIFIED)

DRAWING DESCRIPTION:  
 SKIN, DOOR, ASSY, PRO, SS

DRAWN BY: OGAI | ORIG VEP: VENT | ORIG EC: EC-223102 | DATE: 11/20/18  
 ENGINEER: KCLE | DRAWING: 070570-000 | REV: 2

REVISIONS: 1 of 1