Directions for Applying Overlay Panel

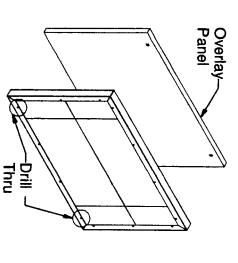
Handle Face Front Gasket-DETAIL A

Materials Supplied: 1 - Drill Bit 3/16"

- 4 Screws M4 x 25 Flat Hd Phillips (For Handle)
- 8 Screws #10 x 1.75 Type AB Phillips

- Remove both drawers from unit by opening drawers and pushing in black tabs on either side of the slides. You must hold in tabs to disengage slide.
- 2) Peel back gasket (Fig A) and remove 14 screws to remove front face and handle.
- Throw out the 2 screws that attach the handle.

Black Tabs



Step 2

- 1) Drill the bottom 2 holes from the back thru to the face as shown in the drawing using the supplied drill bit. Drill the holes opposite the handle holes.

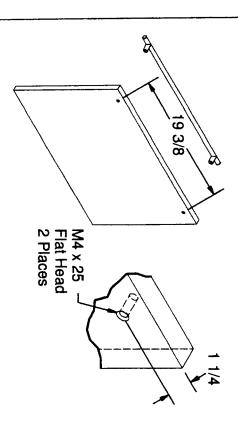
2) Cut overlay panels as follows: Top: 23-7/16 x 15-11/16 Bottom: 23-7/16 x 12- 9/16



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- Step 3

 1) If reusing the handle that came with the unit, drill two holes 19 3/8" apart and a minimum of 1 1/4" from the
- 2) Screw handle on using the supplied screws. Drive screws If thickness other than this is used, customer will supply. flush with panel. Screws are designed for 3/4" overlay panel.

Panel Overlay

Corner Welded

1) Peel back gasket and screw the front face to the drawer using screws in the 4 holes circled in drawing. Make sure screws go thru pre-existing holes in gasket and keep it straight. the 10 screws that were removed in Step 1. Do not put these

Note:
The front face is installed with welded corners on top and folded corners on bottom.

- 2) Align the overlay panel to the front face and screw together with the 4 supplied screws in the 4 remaining holes.
- Install both drawers back into unit.

Folded Corner

4 Places #10 x 1.75"



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