

1/4” Door & Drawer Panel Insert Installation Guide

I Insert Panel Installation

Custom 1/4" Thick Door/ Drawer Panel Insert

Insert Panel Preparation

A custom insert panel may be inserted into the doorframe. Custom insert panels can be flat or raised, as long as the maximum panel thickness, where inserted into the door / drawer reveal (channel), is no more than 1/4" thick. For raised panels, the depth of the reveal is 1/4" on all four sides.

IMPORTANT

Raised panels will reduce the door's 90° swing/zero clearance if the unit is installed next to a wall or similar type of structure.

Panel Dimensions.

The insert panel must not weigh more than 20 lbs.

Model	Width	Height
1115R	13 15/16"	26 15/16"
1175R	22 15/16"	16 15/16"
2115R	14 1/32"	27 11/16"
2175R	23 1/32"	27 11/16"
2275DWR	23 1/32"	12 15/32"
29R	19 13/16"	21 13/32"
ADA24R	22 15/16"	26 15/16"
BI-2115	14 1-32"	27 11/16"
BI-95	12 15/16"	13 15/32"
BI-95BTP	12 15/16"	13 15/32"
CLR2160	14 1/32"	27 11/16"
CLRCO2175	23 1/32"	27 11/16"
CO1175	22 15/16"	26 15/16"
CO2175	23 1*32"	27 11/16"
CO29	19 13/16"	21 13/32"

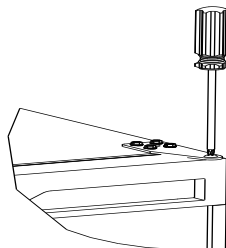
Insert Panel Installation

CAUTION

Use care when handling the insert. Insert edges may be sharp.

Door Models

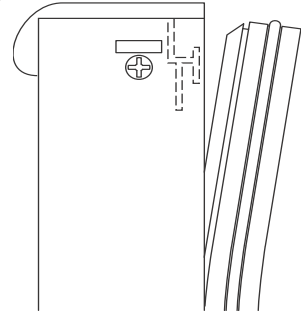
1. Remove top hinge screw pin with Phillips head screwdriver. Remove door by tilting forward and lifting off bottom hinge pin.



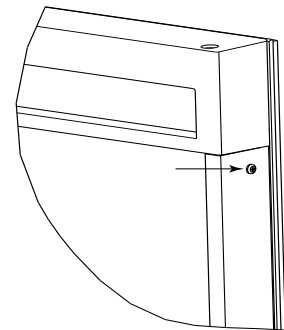
Drawer Models

2. Drawer model inserts can be installed without removing the drawer from the unit. Simply pull the drawer open and follow instructions.

3. Pull door / drawer gasket out of groove (top edge of door / drawer only). Start in the middle and pull outward, moving toward the edge. This may take some force.



3. Remove the two outside screws holding door / drawer handle. Slightly separate door handle from door.



4. Pull handle up and off.
5. Slide custom door panel insert into 1/4-inch channel in door / drawer front.

IMPORTANT

Use care not to damage magnet, located on door bottom, when installing door insert. Do not set door on bottom edge when pushing insert into place.

6. Holding door / drawer gasket out of the way, replace handle on door, making sure it is seated properly on insert and that screw holes line up.
7. Install two small screws removed in **Step 3**.
8. Starting at the corners and working inward, push door gasket into place on door.

Door Models Only

9. Place door on bottom hinge pin and install upper hinge screw.

SERVICE INFORMATION

If you have a problem with this appliance, your use and care guide has troubleshooting information to help you quickly identify common problems and provide information on possible cause and remedy. Answers to Customers Frequently Asked Questions are available at www.u-line.com/customer/faq.cfm. You may contact U-Line directly:

GENERAL INQUIRIES:

U-Line Corporation
P.O. Box 245040
Milwaukee, Wisconsin 53224-9540 U.S.A.
Phone (414) 354-0300
FAX (414) 354-7905
Email: sales@u-line.com
www.u-line.com

SERVICE ASSISTANCE:

Phone (800) 779-2547
FAX (414) 354-5696
Email: onlineservice@u-line.com
www.u-lineservice.com

PARTS ASSISTANCE:

E-mail: onlineparts@u-line.com

ABOUT U-LINE

Building on 45 years, U-Line has captivated those with an appreciation for the finer things with exceptional design, inspired innovations and attention to even the smallest details.

U-Line is synonymous with premium built-in undercounter ice making, refrigeration and wine storage appliances, the U-Line Corporation is committed to luxury under the counter. U-Line is known and respected for unwavering dedication to product innovation, quality and selection. A bold and broad line of models is the product of visionaries in the pursuit of distinctive living environments in the kitchen and spaces beyond.

In 1962, Henry Uihlein founded U-Line Corporation as an outgrowth of Ben-Hur Freezer Company and was the first to develop and patent an automatic stand-alone undercounter residential ice maker. His foresight and determination to develop new ideas and to succeed when there were no clear guidelines or solutions are evident today. The Milwaukee, Wisconsin based family operated business provides continuity and vision from which innovations continue to be born.

Going forward, U-Line will continue offering best-in-class products that build on the company's numerous patents and world firsts to guide the undercounter industry in realizing its unlimited potential.