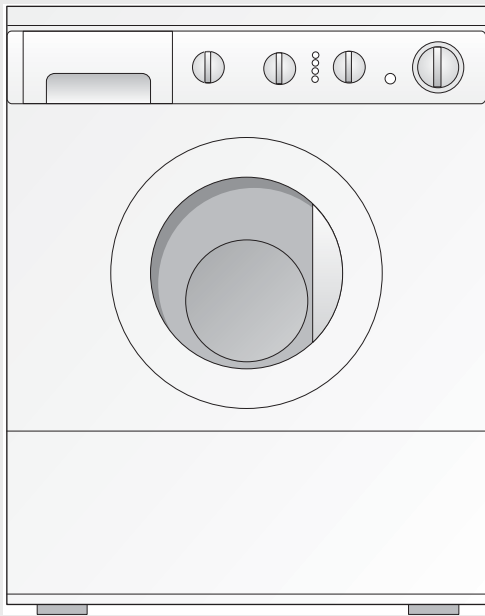




Frigidaire

Factory Parts Catalog

Product No.	GLTF1670AS1
Series	Frig Gallery
Market	North America
Color	white
Volts	120
Wiring Diagram	134572500
Owner's Guide	134567400
Energy Guide	134352400
Installation Instructions	134127900
Operating Instructions	134577700



Electrolux Major Appliances
North & Latin America
P.O. BOX 212378
AUGUSTA, GA 30917

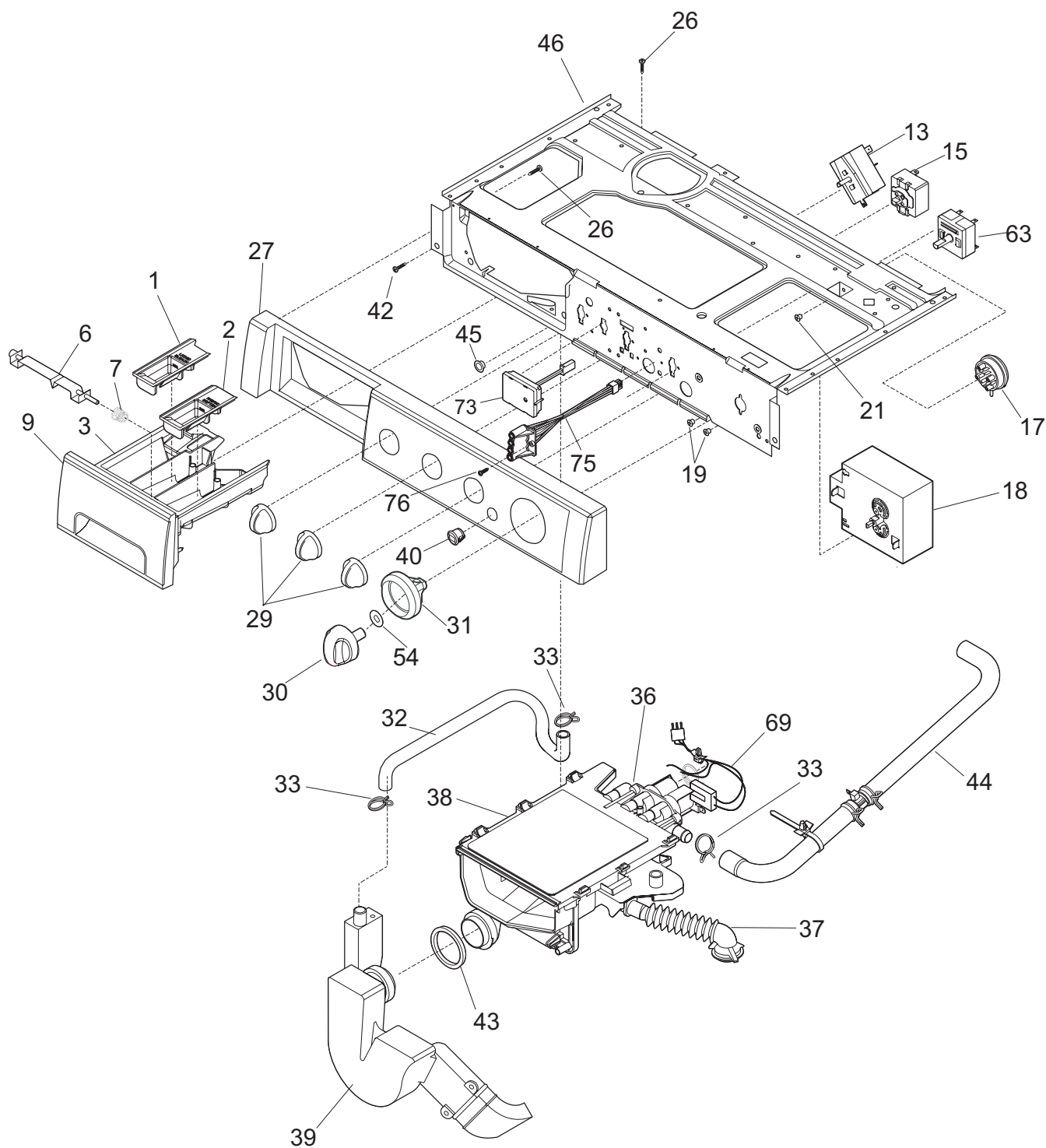
Publication No.
5995446266
05/08/30
(EN/SERVICE/KC)
361

FRONT-LOAD WASHING MACHINE

Model No.
GLTF1670A

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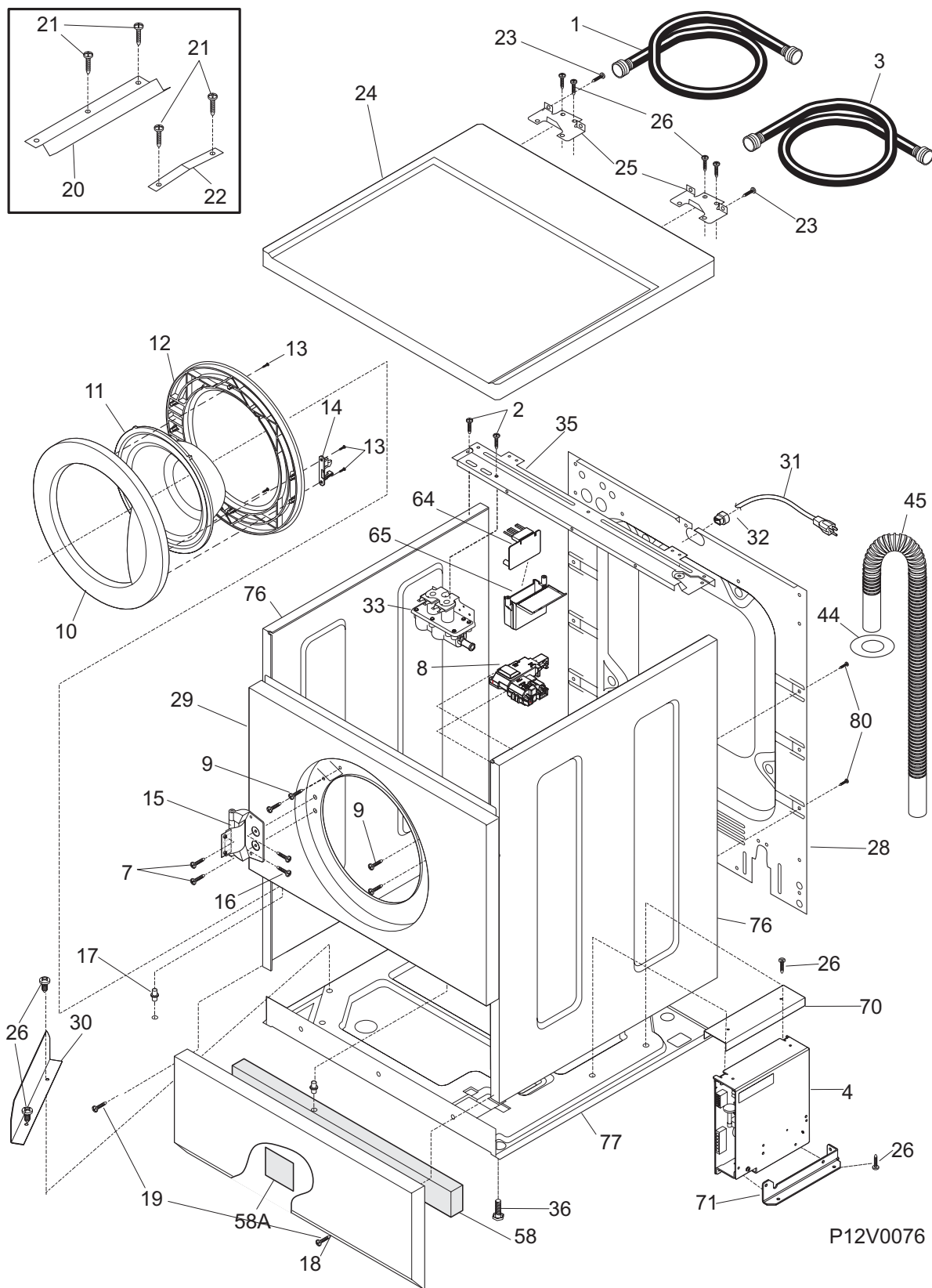
CONTROL PANEL



P12C0347

CONTROL PANEL

POS. NO	PART NO.	DESCRIPTION
1	131272100	Cover, bleach
2	131272000	Cover, softener
3	131271910	Drawer, dispenser
6	131374500	Latch, disp drawer hdl
7	131427500	Spring
9	131691245	Handle, disp drawer, with trim
13 #	134401700	Switch, temp selector, 7 position
15 #	134126800	Switch, option selector, 2 position
17 #	134431101	Switch, pressure
18 #	134014700	Timer, 4-off
19	131243800	Screw, pan hd locking, 8-32CA x 0.375, cup point
21	131243700	Screw, pan head, 8-18AB x 0.375, cr/sq drive
26	131823400	Screw, 8-18 x 2.00
27	131887283	Console, frame/trim assy
29	134042700	Knob, rotary, white
30	134042400	Knob, timer, white
31	131853900	Pointer, timer, white, gray indicator
32	131786100	Hose, siphon/valve
33	131306216	Clamp
36 #	131974700	Valve, dispenser, w/seal
37	131271600	Hose, tub
38	131803710	Dispenser Assy
39	131863300	Siphon
39*	131307900	Clamp, siphon/bellows
40 #	134040800	Switch, on/off, white, round
42	131168200	Screw, pan head, 8-18B x 0.31
43	131749200	Gasket, seal
44 #	131899800	Thermistor, w/hose & clamp
45	5303321107	Bushing, idler
46	134191412	Panel, control mtg., wing bend
*	131931201	Dampener, vibration, 3.5 x 2 x 2 in., foam
54	5308015493	Spacer, washer, timer shaft
63 #	134175600	Switch, 3 posn rotary
69 #	134565600	Wiring Harness, main
73 #	131963800	Beeper, signal switch
75 #	131949010	Lamp, status ind., with bracket
76	131974500	Screw, pan head, 6-20AB x 0.750, #8 comb head

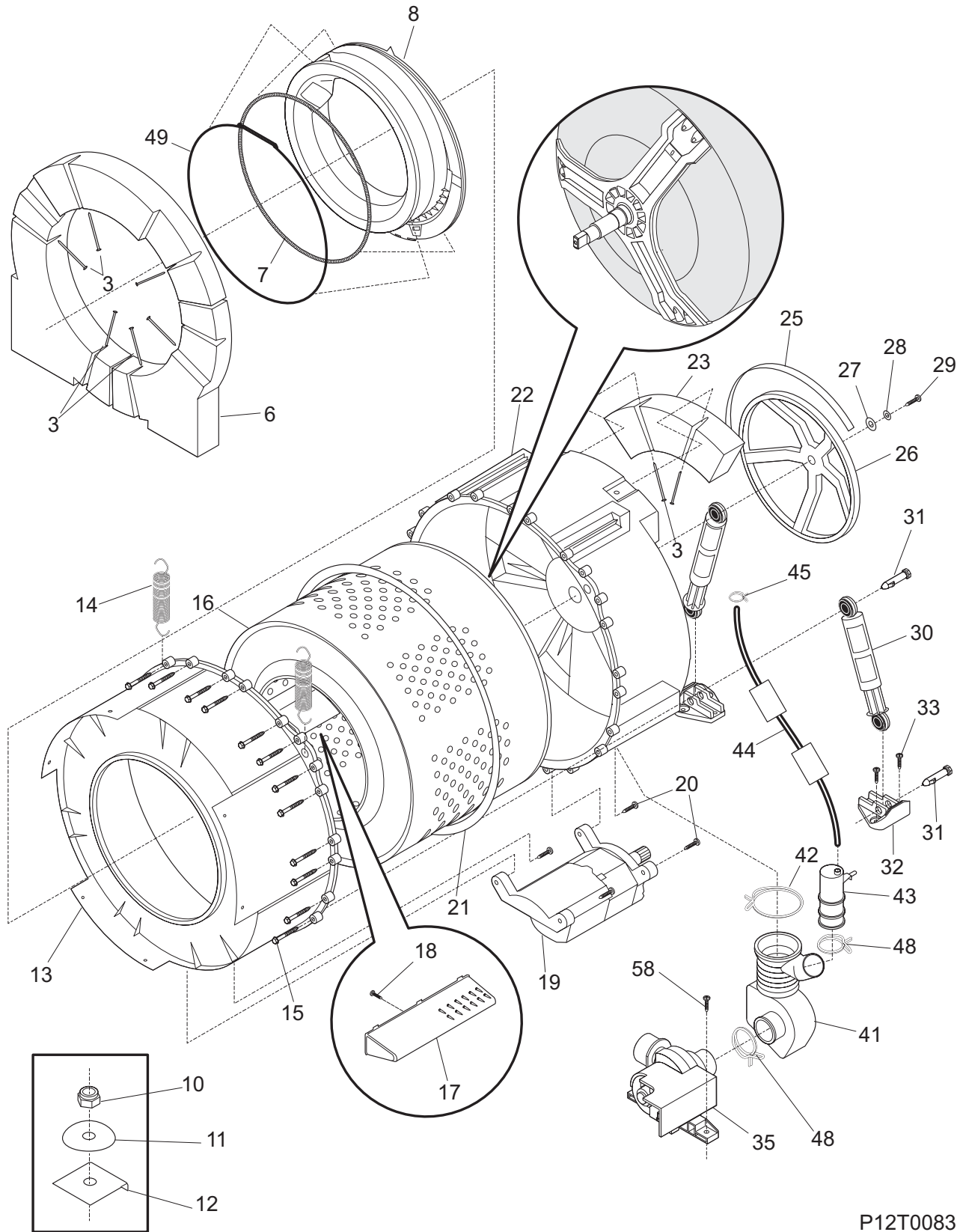
CABINET/TOP

P12V0076

CABINET/TOP

POS. NO	PART NO.	DESCRIPTION
1	131279602	Hose, water inlet, cold
2	131168200	Screw, pan head, 8-18B x 0.31
3	131279603	Hose, water inlet, hot
4 #	134149200	Controller Assy, speed, w/base & shield
7	131205300	Screw, 10-16 x 0.750
8 #	131763200	Door Lock/Switch Assy
9	131303300	Screw, pan head, 10-16AB x 0.500, locking
10	131278700	Frame, outer door, white
11	131278800	Panel, door glass
12	131278900	Frame, inner door, white
13	131302901	Screw, 10-16 x 0.750
14	131763310	Striker, door/lock/sw
15	134264600	Hinge, door
16	131696300	Screw, quad pan head, 10-16 x 0.312
17	131346400	Pin, panel locator
18	131279300	Panel, service, white, kick plate
19	131358400	Screw, hex washer hd, 8-18AB x 1.125
20	131460900	Bracket, top panel mtg., front
21	131243700	Screw, pan head, 8-18AB x 0.375, cr/sq drive
22	131279500	Retainer, spring steel
23	131243800	Screw, pan hd locking, 8-32CA x 0.375, cup point
24	134086842	Panel, white, top
25	131668200	Bracket, top panel mtg.
26	134178901	Screw, 8-18AB x 0.455
28	131978500	Panel, back
29	131752030	Panel, cabinet front, white
30	131859600	Shield, overflow
31 #	134501000	Power Cord, electric svce
32	5303209428	Bushing, power cord
33 #	5303207418	Valve, water
35	131732902	Bracket, reinforcement, top rear
36	131841600	Leveling Leg Assy, bolt, pad & nut
44	131707800	Ring, drain hose
45	134049200	Hose, drain
58	131800410	Noise Absorber
58A	131744202	Damper, vibration
64 #	134226600	Control Board, temperature, automatic
65	131894600	Housing, temp cont board
70	134048600	Shield, drip protector
71	134048400	Base, controller mtg
76	134390701	Panel, side, white, RS/LS, (2)
77	131458240	Base Plate
80	134547800	Screw, 10-16AB x 0.375
*	5303937142	Shipping Brace Kit

MOTOR/TUB



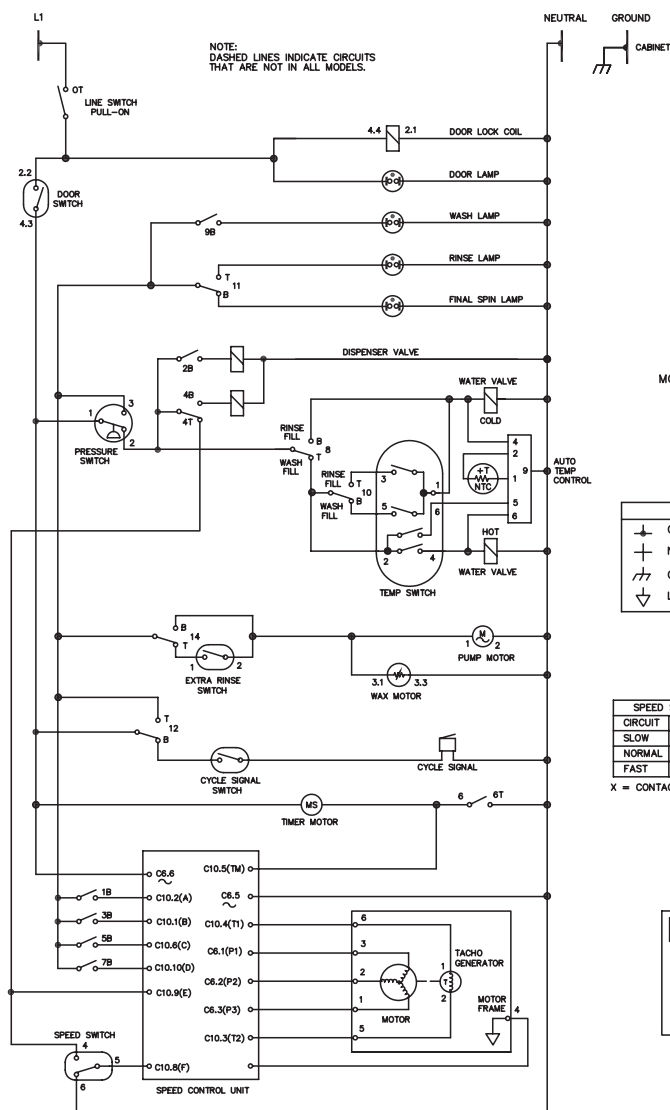
P12T0083

MOTOR/TUB

POS. NO	PART NO.	DESCRIPTION
3	131793302	Bolt, carriage, 1/4-20 x 4.00
6	131975300	Counterweight, one piece
7	131277300	Spring, boot retainer
8	134177600	Bellows, door boot
10	131304700	Nut, hex, 1/4-20 UNC-2B, (2)
11	131276900	Washer, Bellville, spring steel
12	131793500	Plate, counterweight
13	131618600	Shell, outer tub, front
14	134144700	Spring Assy, suspension, w/sleeves
14*	131592200	Sleeve, protector, upr spring hook
14*	131560000	Sleeve, protector, lwr spring hook
15	131303900	Screw, hex washer head, 1/4-10A x 2.165
16	131618500	Drum Assy, spin basket
17	131274600	Vane
18	131302800	Screw, 10-16AB x 0.375
19 #	131770600	Motor
20	131303500	Screw, hex washer head, 12-14AB x 1.50, motor mtg.
21	134146100	O-ring, tub
22	131462800	Shell, outer tub, rear, with bearing
23	134125900	Counterweight, drum rear
25 #	134051000	Belt, drive, 6-rib
26 #	131883400	Pulley, drum drive, large, rear
27	131304400	Washer, 0.41 x 1.50, 0.12 thick
28	131304500	Washer, lock, 3/8
29	131303700	Screw, pulley mtg., m10 x 0.92, metric
30	131268200	Shock Absorber, air, stabilizer
31	131268300	Pin, shock mtg.
32	131268100	Bracket, shock mtg.
33	134532200	Screw, 10-16AB x 0.500
35 #	134051100	Pump, drain
41	134044200	Coin Trap
42	131333101	Clamp
43	131277500	Chamber, air
44	131277600	Hose, air pressure
45	131306202	Clamp, hose
48	131306234	Clamp, pump to trap
49	134266500	Clamp, bellows/boot, 0.059 OD wire, spring held
58	134160900	Screw, quadrex, 10-16AB X 0.750
*	134352400	Energy Guide

WIRING DIAGRAM

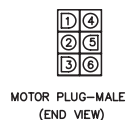
STEP NO.	CIRCUIT	STEP TIME (MIN.)	REGULAR										OFF		QUICK WASH			OFF		EASY CARE					OFF		DELICATE & HAND WASH CYCLE					OFF																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
			HEAVY WASH	MED WASH	LIGHT WASH	RINSES & SPINS					FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN	WASH	RINSES & SPINS	FINAL SPIN																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
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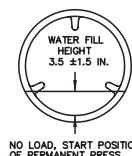
COMPONENT RESISTANCE TABLE	
ELECTRICAL COMPONENT	RESISTANCE Ω @ 77°F (25°C)
WATER VALVE SOLENOIDS	880 $\pm 10\%$
DOOR LOCK SOLENOID	380 $\pm 10\%$
TIMER MOTOR	2425 $\pm 6\%$
PUMP MOTOR	15 $\pm 7\%$
DISPENSER VALVE SOLENOIDS	1100 $\pm 7\%$
MOTOR	
M1 TO M2	2.6 $\pm 7\%$
M2 TO M3	2.6 $\pm 7\%$
M1 TO M3	2.6 $\pm 7\%$
M5 TO M6	184 $\pm 7\%$

TEMPERATURE SWITCH	
CIRCUIT	
WASH/RINSE	1-3 1-5 2-6 2-4
H/C	X X X X
W/C	X X X X
C/C	X X X X
W/W	X X X X
REG C/C	X X X X
REG W/C	X X X X
REG W/W	X X X X

H=HOT W=WARM C=COLD
REG=REGULATED X=CLOSED



WIRING CODES	
+	CONNECTION
+	NO CONNECTION
⏏	CABINET GROUND
⏏	LOCAL GROUND



SPEED SWITCH	
CIRCUIT	5-6 4-5
SLOW	X
NORMAL	X
FAST	

X = CONTACTS CLOSED

WHITE SIDE		BLACK SIDE	
1	23	24	1
3	18	15	2
5	18	15	4
7	15	11	6
9	12	15	8
11	17	18	10
13	17	18	12
15	21	20	14
	T	C	B

TIMER PLUG-MALE
(END VIEW)

WARNING TO REDUCE THE RISK OF ELECTRICAL SHOCK DISCONNECT THIS APPLIANCE FROM THE POWER SUPPLY BEFORE ATTEMPTING ANY USER MAINTENANCE. TURNING THE CONTROLS TO THE OFF POSITION DOES NOT DISCONNECT THIS APPLIANCE FROM THE POWER SUPPLY.

WIRING DIAGRAM
P/N 134572500

WIRING DIAGRAM

