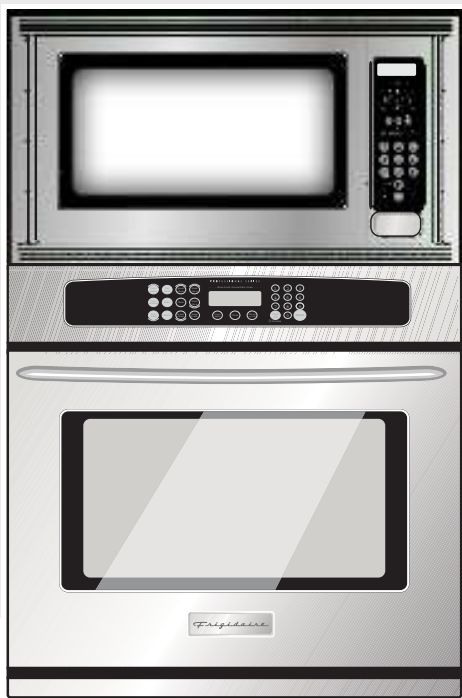




Frigidaire

Factory Parts Catalog

Product No.	PLEB27M9ECA
	39257791G50S1
Series	27" elec
Color	stainless
Market	North America
Wiring Diagram	318046238
Owner's Guide	318200941
Installation Instructions	318201521
Service Data Sheet	318047418

 **Electrolux**

Electrolux Major Appliances
North & Latin America
P.O. BOX 212378
AUGUSTA, GA 30917

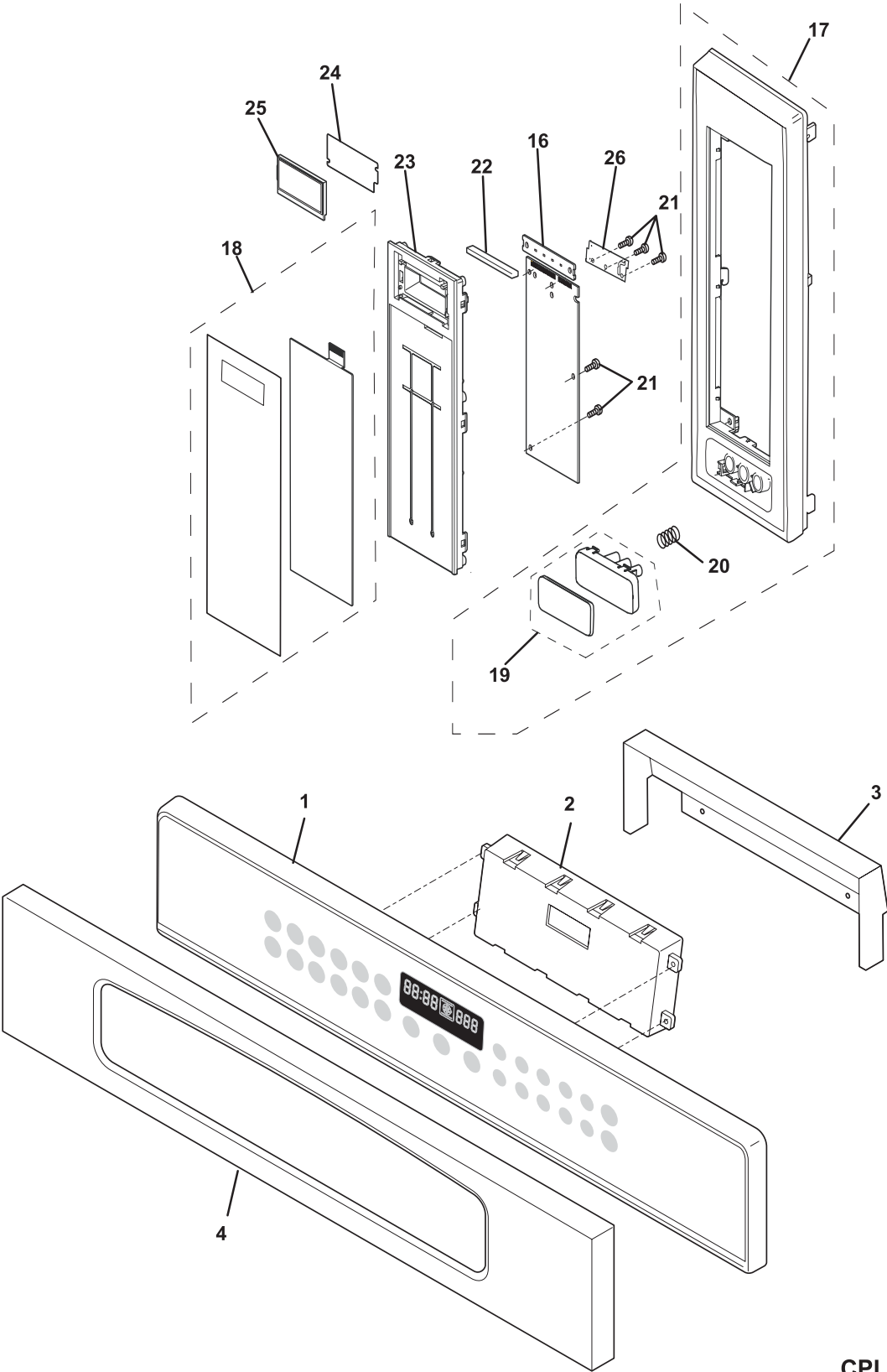
Publication No.
5995458006
06/01/10
(EN/SERVICE/ECL)
377

**WALL OVEN/
MICROWAVE COMBO**

Model No.
PLEB27M9E

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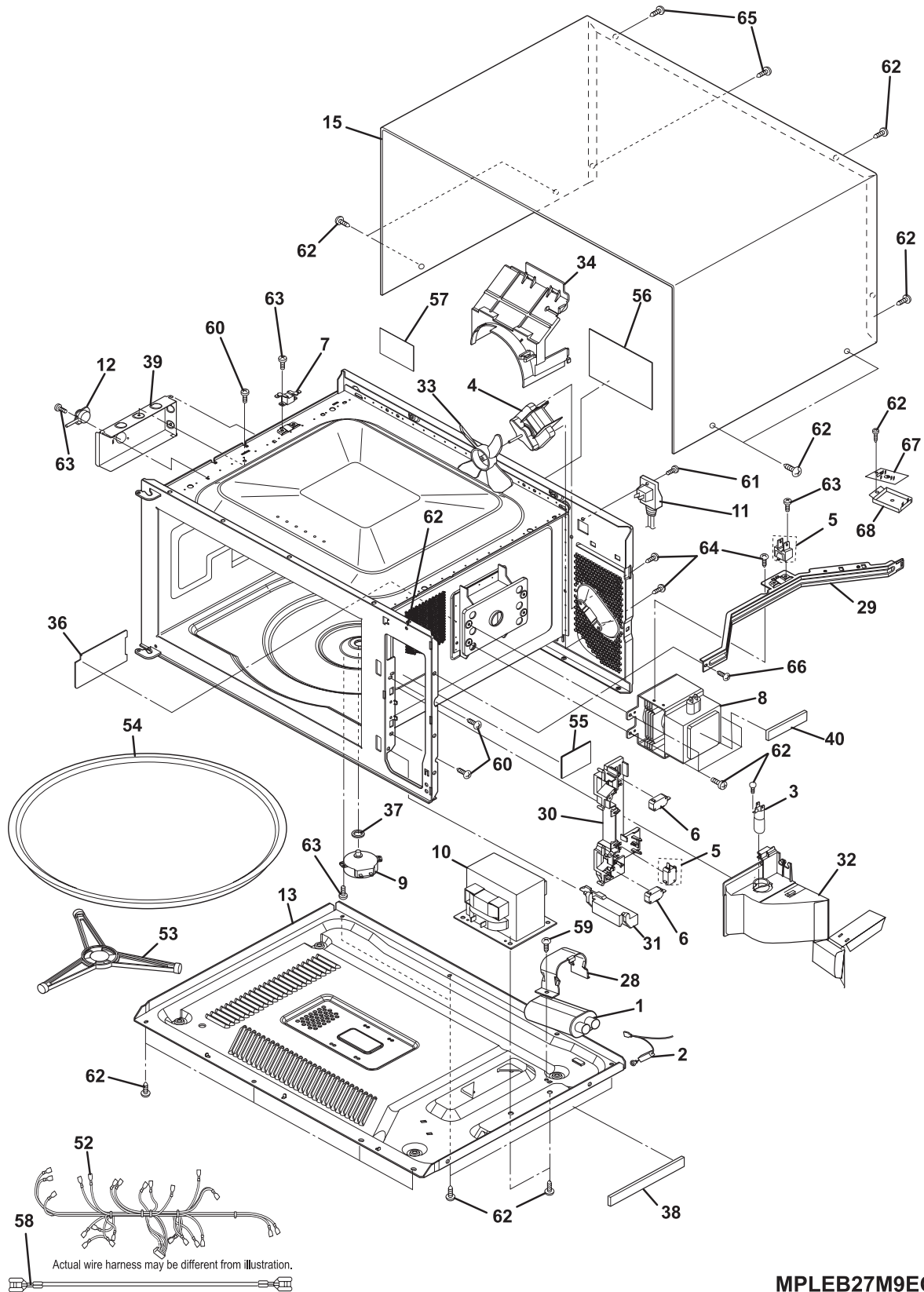
CONTROL PANELS



CPLEB27M9ECA

CONTROL PANELS

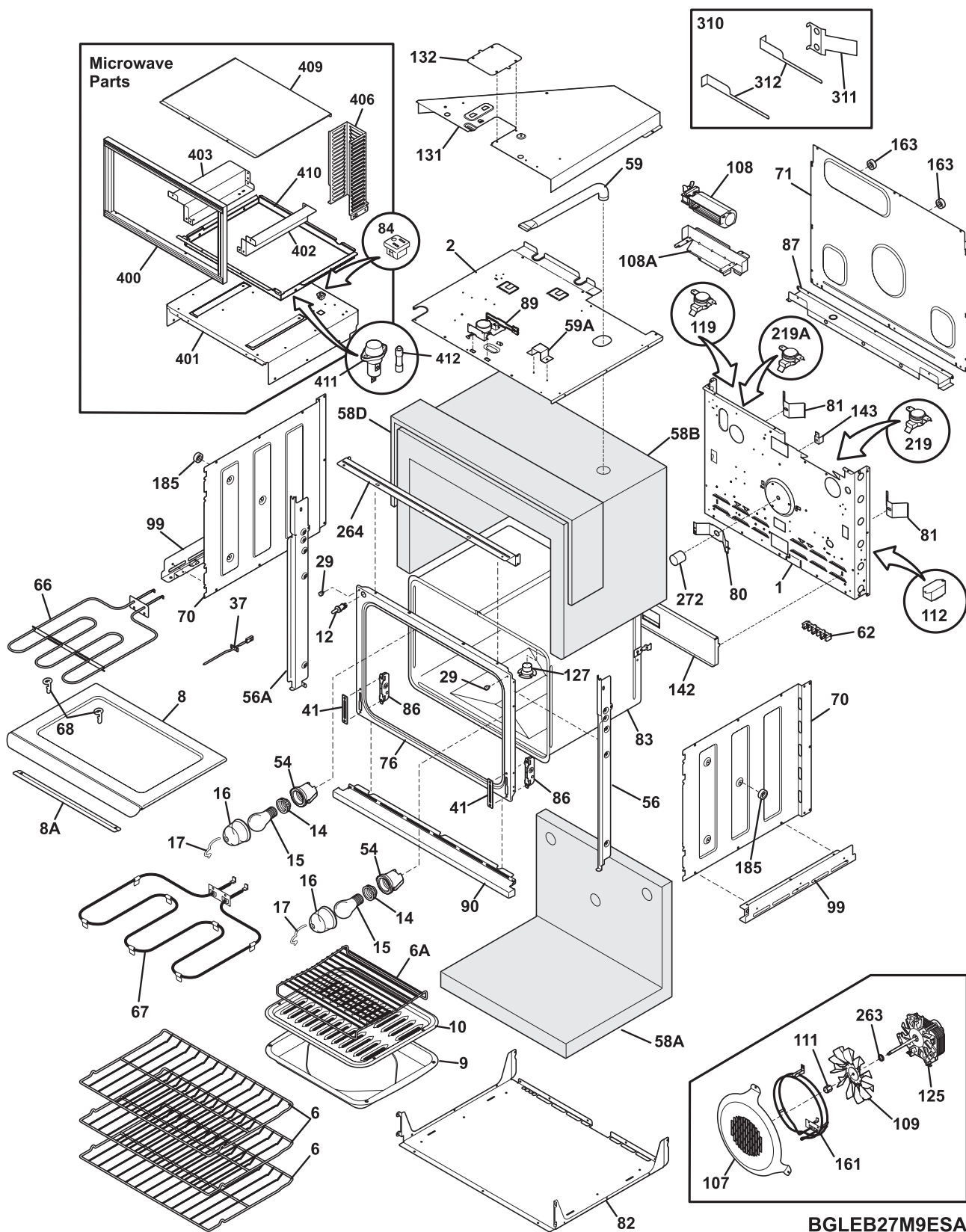
POS. NO	PART NO.	DESCRIPTION
1	318331303	Control Panel Assembly, glass, black, w/touch pad
2 #	316418721	Clock/Timer, electronic, ES510W1
*	316021107	Screw, hex head, 8-32, silver
3	318295701	Deflector, timer
4	318271315	Frame, control panel, stainless
16 #	5304440820	Control Board, printed circuit
17	5304452253	Frame, control panel, stainless steel
18 #	5304440824	Switch Assy, touch control, black
19	5304448833	Push Button, door opener, stainless steel
20	5304442134	Spring, button
21	5304440282	Screw, control board, 3mm x 10mm
22	5304440832	Connector, rubber, control board
23	5304440833	Panel, touch pad mount
24 #	5304440834	LED Sheet, backlight
25 #	5304440835	LCD, display
26	5304440836	Bracket, PCB support
*	5303211311	Screw, 8 x 0.500

UPPER OVEN**MPLEB27M9ECA**

UPPER OVEN

POS. NO	PART NO.	DESCRIPTION
1 #	5304440777	Capacitor, high voltage
2 #	5304440778	Rectifier, high voltage
3 #	5304440779	Lamp Assy, with socket
4 #	5304448490	Motor, cooling fan
5 #	5303319559	Switch, monitor, with CT fuse
6 #	5304440026	Switch, interlock, door sensor
7 #	5304440780	Fuse, cavity temp, 20 Amp, 250 V
8 #	5304440781	Magnetron
9 #	5304448832	Motor, turntable
10 #	5304440783	Transformer, power
11 #	5304440784	Power Cord, electric
12 #	5304440785	Sensor, humidity, cook control
13	5304440814	Base, unit chassis
15	5304440816	Cabinet, outer casing, black
28	5304440838	Retainer, capacitor strap
29	5304440839	Bracket, chassis support
30	5304440840	Latch Hook
31	5304440841	Lever, door release
32	5304440842	Duct, magnetron
33 #	5304440843	Fan Blade, cooling fan
34	5304440844	Duct, cooling fan
36	5304440845	Cover, waveguide
37	5304440288	Bushing, motor shaft, turntable
38	5304441909	Cushion, base plate pad
39	5304440847	Duct, AH sensor
40	5304441910	Cushion, magnetron pad
52	5304452260	Wiring Harness, main
53	5304440284	Support Assy, turntable
54	5304440868	Tray, turntable, glass
55	5304440334	Label, Caution-monitor
56	5304440333	Label, Caution-DHHS
57	5304453941	Label, caution, UL screw
58 #	5304440870	Wire, high voltage-A
59	5303319636	Screw
60	5303319641	Screw
61	5304440871	Screw, 4mm x 12mm, ground
62	5304440340	Screw, 4mm x 12mm
62	5304452261	Screw, outer casing
63	5303319633	Screw, 3mm x 8mm
64	5304440872	Screw, 4mm x 8mm
65	5304440873	Screw, torx head, tamper proof
66	5304440874	Screw
67 #	5304451818	Filter, noise, electronic
68	5303322975	Bracket, noise filter, angle

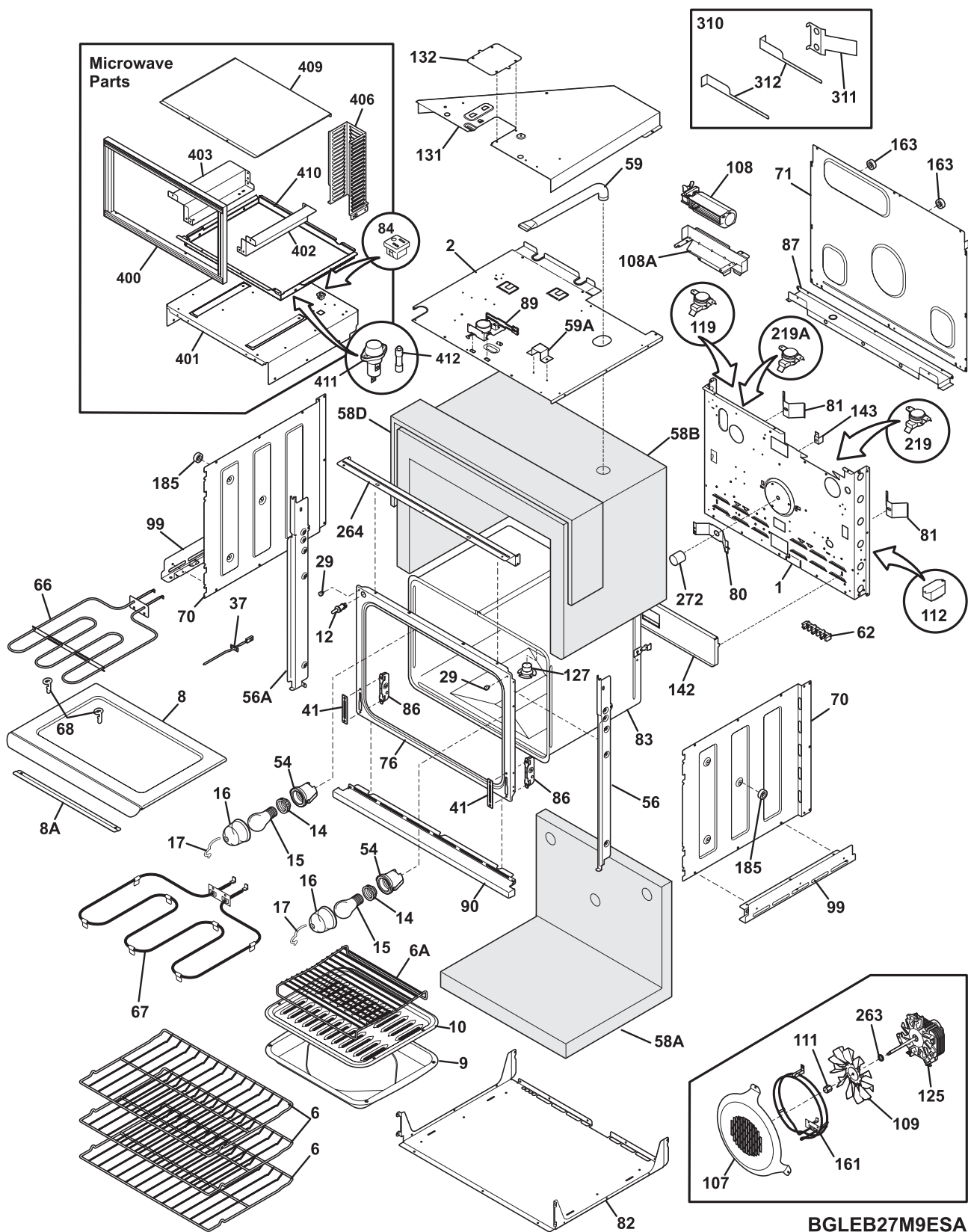
LOWER OVEN



LOWER OVEN

POS. NO	PART NO.	DESCRIPTION
1	318259210	Back, main
2	318258910	Shield, insulation, upper
6	318262603	Rack, oven, (3)
6A	318219500	Rack, broiler pan
8	318262011	Cover, element
8A	318318600	Bracket, element, hidden bake
9	5303317977	Pan, broiler
10	5303317976	Insert, broiler pan
12 #	318089917	Switch, light
14	318224000	Receptacle, oven light
14*	318268099	Insulation, oven light
15	5303013071	Bulb/Lamp, light
16	3201911	Cover, oven light, glass
17	5304400195	Retainer, light cover
29	318147411	Bumper, (2)
37 #	316217002	Probe, oven temp
41	5303310526	Cover, hinge cutout
*	5303325980	Screw, 10-32 x 0.437
54	318222400	Housing, oven light
56	318276304	Trim, side filler, black, RH
56A	318276305	Trim, side filler, black, LH
58A	318285060	Insulation, rear & bottom, oven wrapper
58B	318285059	Insulation, top & sides, oven wrapper
58D	318285058	Insulation, 1/2" thick, 43 x 9.5
59	318072560	Duct, oven vent
59A	318261600	Bracket, vent tube
62	316056000	Terminal Block
62*	5303323139	Screw, 10-24 x 0.906
62*	5303323144	Nut, 10-32
66 #	318255601	Element, broil, 3400W
67	318254902	Element, bake, 2700W, 6 pass
68	5304403015	Support, hanger, (2), broil element
70	318259100	Shield, insulation, sides, (2)
71	318260001	Panel, rear box
76	318056222	Front, oven
80	5303320846	Plate, oven mtg
81	318192400	Spring, oven
82	318258710	Shield, insulation, lower
83	318261500	Liner, oven assy
84 #	318146828	Outlet-electrical, miniature, black-glossy
86	5303310524	Receptacle, hinge
87	318260601	Bracket, cable mtg.
89#	318261202	Motor, latch assy
90	318259811	Trim, base, stainless
99	318256200	Bracket, side, bottom, (2)
107	318219401	Cover, fan
108#	318073018	Motor, blower
*	08016432	Screw, truss head, 8-18 x 0.375
108A	318251300	Bracket, fan support
109	316136400	Blade, fan
111	316136600	Nut, fan retainer

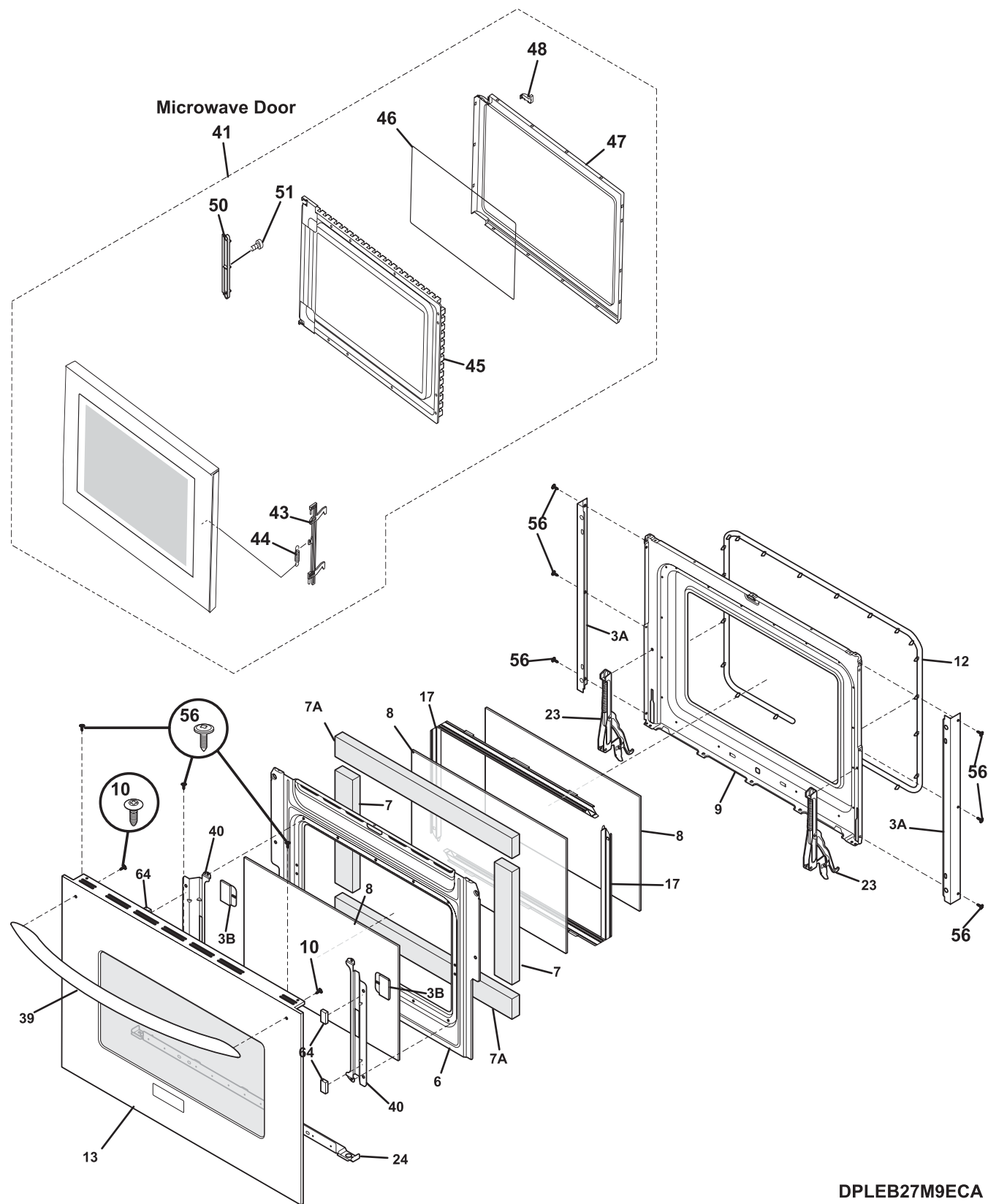
LOWER OVEN



LOWER OVEN

POS. NO	PART NO.	DESCRIPTION
112#	318112701	Relay
119#	318004900	Switch, thermal
125*	5303316994	Insulation, 3.81 x 3.13
125#	316415800	Motor, fan
127	318317100	Adapter Assembly, vent tube, w/converter
131	318272900	Box, vent
132	318003000	Plate, shield
142	318123910	Deflector
143	318172904	Support, wire
161#	318255503	Element, convection, 350 W
163	318014111	Spacer
185	318014700	Spacer, oven shield, (4)
219#	318003614	Thermostat, safety
*	3201861	Screw, 6 x 0.375, (4)
219A	318003613	Thermostat, safety
263	316136500	Washer, flat
264	318257711	Trim, oven, black, front
272	318249401	Tube, protector
310	5304440067	Cabinet Mounting Kit
311	318246010	Bracket, cabinet mtg, (2)
311*	5304438005	Screw, 6 x 1, black
312	318246702	Tool, cabinet bracket, RH
312	318246703	Tool, cabinet bracket, LH
400	318275603	Trim Assembly, microwave, 27", stainless
401	318297200	Plate, support, microwave, 27"
402	318276202	Bracket, base pad, RH
403	318276203	Bracket, base pad, LH
406	318277200	Shield, microwave rear
409	318295300	Bracket, top trim
410	318297101	Flue, black
411#	5304442354	Holder, fuse
412#	5304442353	Fuse, 20 Amp
* #	318078543	Box & wires assy
*	318231737	Harness, wiring, main
*	5303323136	Screw ground
*	5303211311	Screw, 8 x 0.500
*	5303323277	Screw, 8-18 X 13/32
*	5303324184	Screw, 8-18 x 5/16, black, (4)
*	5304436875	Screw, 8-18 X 1/2, black

DOORS



DPLEB27M9ECA

DOORS

POS. NO	PART NO.	DESCRIPTION
3A	318260401	Trim, oven door, side, (2)
3B	318262101	Cover, rear door, black, (2)
6	318260510	Baffle, door
7	318285057	Insulation, oven door
7A	318285061	Insulation, (2)
8	318212200	Glass, oven door, heat barrier
9	318259615	Liner, upper door
10	5304400794	Screw, handle mtg, 10-32 x 3/4
12	318053125	Seal, door
13	318272104	Door Assy, stainless steel, outer, w/tape & foil
17	318264700	Spacer, glass, (2)
23	318024722	Hinge, door, (2)
24	318260311	Trim, door, black, lower
39	318219801	Handle, door/drawer, stainless
40	318242700	Bracket, glass holder, (2)
41	5304452258	Door Assembly, complete, stainless
43	5304440856	Latch, door
44	5304440316	Spring, door latch
45	5304440857	Panel, inner door, black
46	5304440860	Seal, door, film
47	5304440861	Frame, choke cover, inner door
48	5304442145	Door Stop
50	5304440862	Door Stop
51	5304452259	Screw
56	5304436875	Screw, 8-18 X 1/2, black
64	318165800	Spacer, (2)
*	318163602	Cleaner, stainless steel
*	5303323277	Screw, 8-18 X 13/32

WIRING DIAGRAM

